DAIKIN

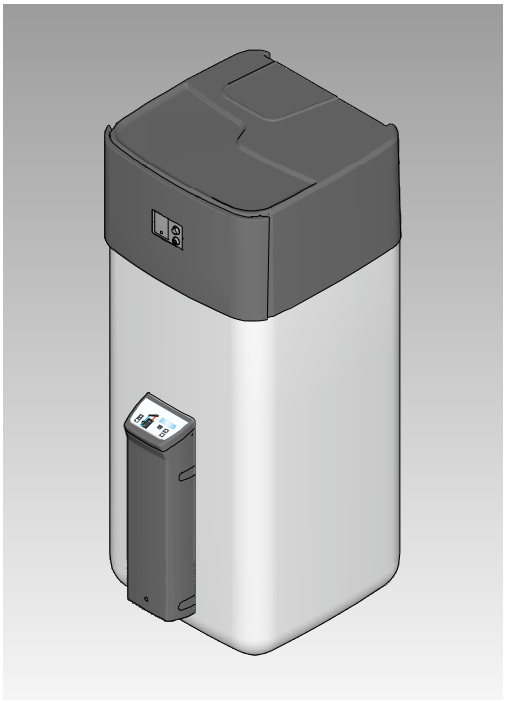
ROTEX

a member of DAIKIN group

For the operator

GCU compact

Operating manual



Types

GCU compact 315
GCU compact 320
GCU compact 515
GCU compact 520
GCU compact 524
GCU compact 528

GCU compact 315 Biv
GCU compact 320 Biv
GCU compact 515 Biv
GCU compact 520 Biv
GCU compact 524 Biv
GCU compact 528 Biv

EN
Edition 09/2017

1 Guarantee, plant data

1.1 Guarantee conditions

The legal guarantee conditions fundamentally apply. Our warranty conditions beyond that can be found online on your sales presentative's webpage.

Regular inspection and maintenance is essential to sustainedly operate your heating system reliably and effectively

To maintain your full guarantee claim, you are obliged to use the device/heating system solely for the intended purpose and at regular intervals perform the inspection and maintenance work specified in the technical documents supplied with the product. All maintenance and repair work on the device/heating system must be logged comprehensibly in this operating manual.

1.2 System data

1.2.1 Operator

Name:	______________________
Company:	______________________
Street & house number:	______________________
Postal code & town:	______________________
Phone:	______________________

1.2.2 System

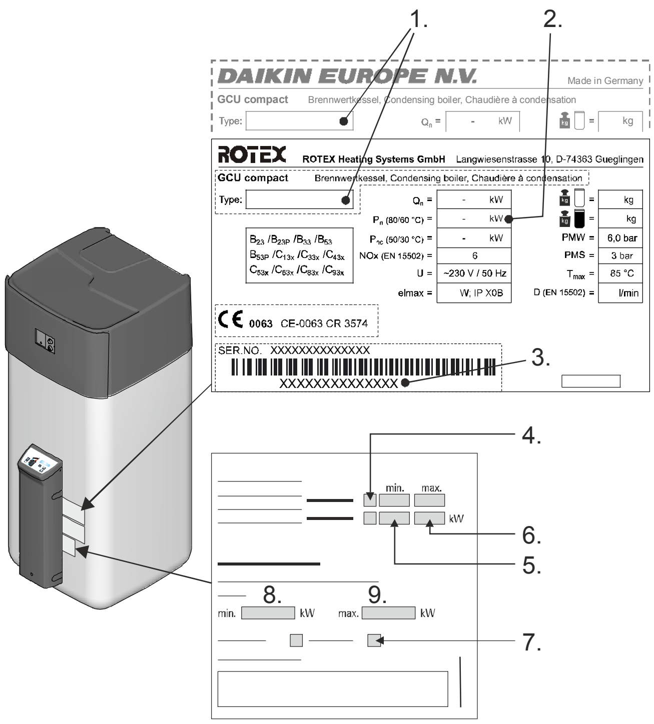


Fig. 1-1 Type plate (above) and setting sticker (below)

Type of device and setting	
1 - Condensing boiler type	
2 - Rated thermal output	P= kW
3 - Serial number (Mfg no.)	
4 - Gas type	
5 - Burner loading min.	kW
6 - Burner loading max.	kW
With changed base setting:	
7 - Gas type	
8 - Burner loading min.	kW
9 - Burner loading max.	kW
Date of first start-up	

All maintenance and repair work on the burner and heating boiler must be performed by certified personnel and documented in the following records. An unbroken record of compliance with the maintenance and inspection work stipulated by ROTEX is a prerequisite for any guarantee claim within the guarantee period and any possible ex-gratia payment by the manufacturer.

1.2.3 Further details on the heating system

Type of heating surfaces:

- ❑ Radiators ❑ Floor heating
- ❑ Other: ______________________

Solar system installed:

- ❑ Yes ❑ No

Manufacturer: ______________________

Type of collector: ______________________

Number of collectors: ______________________

Total collector surface area (m^2): ______________________

System:
- ❑ Drainback (non-pressurised)
- ❑ Pressurized system

Other remarks about heating systems:

- ❑ Yes ❑ No

If yes, which: ______________________

(Heat pump, wood boiler,...) ______________________

Other remarks on heating system:

_ _

_ _

_ _

_ _

_ _

_ _

_ _

2 Certificates

1st maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected? Fault rectified? (See repair/service log page _____)	❑ ❑	❑ ❑	Faults detected:			
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			

Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*

2nd maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected? Fault rectified? (See repair/service log page _____)	❑ ❑	❑ ❑	Faults detected:			
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			

Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*

2 Certificates

3rd maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			

Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*

4th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			

Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*

5th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

6th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

2 Certificates

7th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

8th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

9th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

10th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

2 Certificates

11th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

12th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

13th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

14th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

2 Certificates

15th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

16th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

17th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

18th maintenance

Activities	Yes	No	Comments			
1. All inspection and cleaning tasks completed in accordance with inspection and maintenance instructions for ROTEX Gas Combi Unit compact?	❑	❑				
2. System water pressure checked?	❑	❑	bar			
3. Pre-pressure measurement performed with gas valve closed (burner off):	❑	❑	mbar			
4. Burner setting checked?	❑	❑	Burner loading			
			before correction		after correction	
5. Burner setting corrected?	❑	❑	Min.	Max.	Min.	Max.
– Pre-pressure at gas valve:			mbar	mbar	mbar	mbar
– CO_2 in flue gas pipe:			%	%	%	%
– O_2 in flue gas pipe:			%	%	%	%
– Temperature in flue gas pipe:			°C	°C	°C	°C
– CO_2 in supply air (annular gap):			%	%	%	%
– Temperature of intake air:			°C	°C	°C	°C
6. Any faults detected?	❑	❑	Faults detected:			
Fault rectified? (See repair/service log page _____)	❑	❑				
7. Operator informed of existing faults?	❑	❑				
8. Control settings changes?	❑	❑	See repair/service log page _____			
Company stamp / company address	*Name of technician in capitals*	*Date*	*Signature of technician*			

3 Repair/service records

Repair/service record	
Description and reason for work on device/heating system - subsequent function check performed? Please fill in!	Date/signature of technician

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